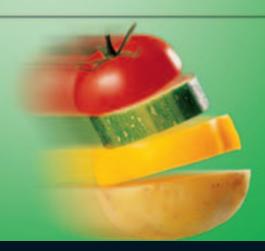
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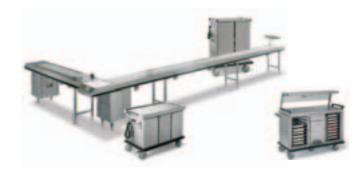




General brochure
In-house food distribution



[Universal food transportation systems]



Rieber

The best way to get meals to patients . . .

Truly professional in-house food distribution counts for a lot. For hospital or home managers just as much as for patients. While organizers are concerned to distribute meals as economically and efficiently as possible in line with statutory HACCP hygiene regulations, patients appreciate being served food which is tasty and arrives at the right temperature - all helping to return them quickly to good health.

Modern food distribution systems are composed of a conveyor and serving belt, cutlery, crockery and tray dispensers, delivery carts, rack trolleys, tray trolleys, tray system with matching or universal crockery, organization aids and data processing control concept.







A decisive factor when it comes to the optimum application of a food distribution system is its capacity for integration into the circumstances existing in different hospitals: Individual conditions on site, and particularly different expectations, standards and attitudes call for flexible technology. This is where Rieber makes the ideal partner. No matter whether it is fresh or refrigerated food you are distributing, using a serving or tray system, in the central kitchen or on the ward - Rieber has just the right solution every time - backed by solid professional advice. Because a carefully considered choice of individual modules by experienced professionals makes all the difference to smooth, efficient food distribution.

Read on to find out more about the best way to get meals to patients.

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Cook-and-serve food distribution

Rieber offers six different products for the distribution of cook-and-serve food.

The different designs come alternatively in the form of tray or serving systems.

The tray system for use in the central kitchen is optionally available with active or passive hot and cold storage, the serving system for ward kitchens comes exclusively with active hot and cold storage.



Ward kitchen



Food transport cart NORM



Regio Station

Serving system, active reheating of warm dishes using hot air, active refrigeration of cold dishes

on request.

Page 12-21

Central kitchen

Serving system, active hot storage of warm dishes or refrigeration of cold dishes on request.

Page 8-11



Tray trolley TWF

Induction tray trolley

Tray system, active reheating using the induction technique, hot and cold dishes can be assembled on

Page 34 - 39

the same tray.

Tray system, Combitray (for individual insulating cloches) or Thermotray (insulating zone lid over the whole tray), passive hot and cold storage allows hot and cold dishes to be assembled on the same tray.

Page 24 - 25

Chilled food distribution "Cook and Chill"

For chilled food (from $+ 2^{\circ}$ C to $+ 8^{\circ}$ C), Rieber offers three different food distribution products. For the central kitchen with tray system - regeneration using the induction or hot air method, for the ward kitchen with serving system - regeneration using hot air.

Ward kitchen

Regio Station

Serving system, active reheating of warm dishes using hot air, active refrigeration of cold dishes on request

Page 12-21



Central kitchen

Induction tray trolley

Tray system, active reheating using the induction technique, hot and cold dishes can be assembled on the same tray.

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Ward kitchen

Chilled or hot meals are brought to the ward kitchen in Gastronorm containers and transported using the Regio Station / food transport cart or safely in a Rieber Thermoport®. On the ward, chilled food is regenerated, hot food kept in hot storage and cold dishes refrigerated either in the Regio Station or the food transport cart. The meal portions are then plated using the serving system, and then arranged on the trays and distributed.



Intelligent distribution: Food transport cart NORM

Food transport carts from the NORM series provide a low-cost alternative for small establishments, while offering the same strict compliance with HACCP stipulations for a safe, reliable food distribution chain. Optionally also with active hot storage for hot food or with active refrigeration of cold dishes. The serving system offers scope for individual portions in line with special dietary requirements.



Technical description:





Food transport cart made of stainless steel, worktop with raised edge (models with heated wells). Cabinet with double-walled doors, insulated. Self-closing doors, transport lock. The door seal can be completely removed for cleaning and reinserted without tools. Cabinet tight hygiene muffle, H3. Inside seamlessly deep-drawn support rails, spacing 37 mm for accommodating GN containers up to GN 1/1.



The ideal supplement:

Rieber Gastronorm containers (See extra brochure)

Safety pushing handle. Corner bumpers. Rustproof casters in accordance with DIN 18867, Part 8. Wheel diameter 125 mm in accordance with DIN 18867, Part 7.

2 fixed casters, 2 swivel casters with brakes. Wheel arrangement HL, optionally VHL. Heated cabinet: 1 heating element per cabinet 1/1, heating output separately adjustable. On/Off rocker switch, thermostat controlled from +30° to +110°C (NORM III-1-1K only +90°C).

Everything at a glance:

Separate heating control for each compartment and well

Optionally refrigerated cabinet:

1 cabinet 1/1, refrigeration output separately adjustable. On/Off rocker switch, thermostat controlled from +2° to +10°C:
Refrigeration output: 230 W at -10°C evaporation temperature, refrigerant R134A.

Switching elements impact-protected, spiral cable 2 m, blind socket, protection class IP X5 (jet-water protected). Rated voltage 1 N AC 230V 50 Hz

Hygiene version H3

Tightly welded interior, deepdrawn support rails and rounded corners (radius R10)













	NORM II-0	NORM III-0	NORM II-2
Dimensions (mm)	905 x 680 x 900 (947)	1314 x 680 x 900 (947)	905 x 680 x 900
Dimensions compartment	330 x 570 x 586	330 x 570 x 586	330 x 570 x 364
Weight	75 kg	110 kg	75 kg
No. of low compartments	-	_	2
No. of high compartments	2	3	_
No. of support rails/compa	rtment 14 pairs	14 pairs	8 pairs
Storage capacity per	7 x GN 1/1,	7 x GN 1/1,	5 x GN 1/1,
Cabinet compartment	55 mm deep	55 mm deep	55 mm deep
Protection class	IP X5	IP X5	IP X5
No. of heated wells	-	-	2
No. of heated compartmen	ts 2	3	2
No. of refrigerated compart	ments -	-	-
Connected load in Watts	940	1410	1880
Order no.	88 13 03 21	88 13 10 21	88 13 06 21
			Wheel arrangement HL
Order no.			88 13 06 22
			Wheel arrangement VHL

Special fittings



Fold-down work surface on face side

 Dimensions (612 x 265 x 22 mm)

 Order no.
 88 13 20 02

 Only for NORM III-1-1K

 Order no.
 88 13 20 51

Lid holder for 1/1 lid

Can be folded in on one side

 Order no.
 NORM II
 88 13 20 10

 Order no.
 NORM III
 88 13 20 11



Slide-away top cover

Extends over the face sides, stop position,

100 mm lock-in position

NORM II (Dimensions 877 x 650 mm):

Order no. 88 13 20 69

NORM III (Dimensions 1250 x 650 mm): **Order no. 88 13 20 70**

Only for NORM III-1-1K

Order no. 88 13 20 54



Hinging lid 1/3 - 2/3

NORM II (Dimensions 800 x 620 mm): **Order no. 88 13 20 71**

NORM III (Dimensions 1220 x 620 mm):

Order no. 88 13 20 72

Only for NORM III-1-1K

Order no. 88 13 20 56

Waste strainer in stainless steel

for insertion in the drain pipe of the sink

Order no. 57010301





	NORM III-3	NORM III-1-1K	
Dimensions (mm)	1314 x 680 x 900	1395 x 730 x 974	
Dimensions compartment	330 x 570 x 364	330 x 570 x 438	
Weight	120 kg	100 kg	
No. of low compartments	3	2	
No. of high compartments	_	_	
No. of support rails/comparts	ment 8 pairs	10 pairs	
Storage capacity per	5 x GN 1/1,	5 x GN 1/1,	
Cabinet compartment	55 mm deep	55 mm deep	
Protection class	IP X5	IP X3	
No. of heated wells	3	3	
No. of heated compartments	3	1 left	
No. of refrigerated compartm	nents –	1 right	
Connected load in Watts	2820	1970	
Order no.	88 13 14 21	88 13 18 11	
Whee	l arrangement HL		
Order no.	88 13 14 22		
Wheel	arrangement VHL		



Insert frame for cabinet compartment

Order no. (extendable, 1 x 1/1) **88 13 20 57 Order no.** (extendable, 2 x 1/2) **88 13 20 58**

Cooling element for cold food GN 1/1

 (compartment cooling for unheated compartments)

 Order no. stainless steel
 85 01 20 02

 Order no. plastic
 85 02 20 38

AII	round	bumper

 Order no.
 NORM II
 88 13 20 61

 Order no.
 NORM III
 88 13 20 62



Top with light/heat bridge (not in combination with sliding cover or hinged lid)

 Order no.
 NORM II
 88 13 20 46

 Order no.
 NORM III
 88 13 20 48

Top with light bridge (not in combination with sliding cover or hinged lid)

 Order no.
 NORM II
 88 13 20 45

 Order no.
 NORM III
 88 13 20 47

Digital temperature display

Installed in the door of each compartment

Order no. 33 070401



Tray slide on one side

 Order no.
 NORM II
 88 13 20 67

 Order no.
 NORM III
 88 13 20 68

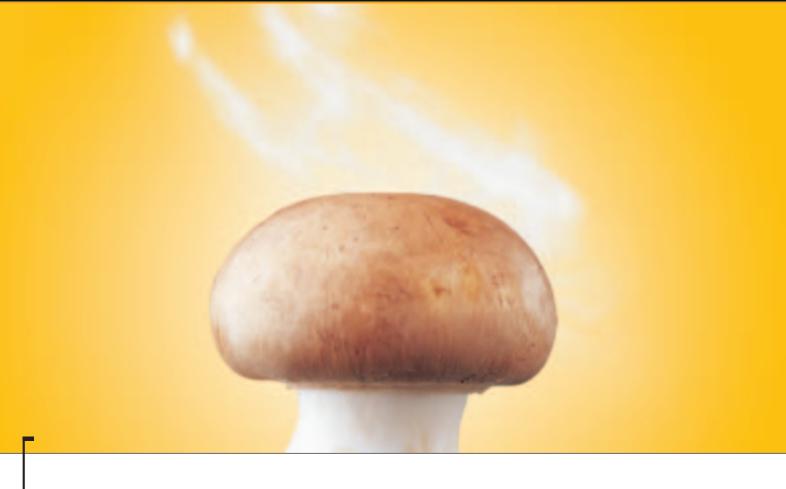
Wheel diameter

 Order no.
 Ø 160 mm
 on request

 Order no.
 Ø 200 mm
 on request

Antistatic tyres ø 125 mm

Order no. on request



The same above and below: Your food is well looked after in the Regio Station

The hallmark of the different types of this multifunctional transportation, storage, regeneration and distribution system is the quality, a varied accessories program and an intelligent electronic control system which allows 7-day programming of the menus. Also suitable for individual portioning for diet meals.

The food is refrigerated or kept warm and brought onto the ward kitchen or the dining hall in Gastronorm containers. The food in the GN containers is either transported directly with the Regio Station or its transfer trolley. The food is regenerated directly where it is served (refrigerated food "Cook and Chill", frozen food "Cook and Freeze") or kept warm (fresh food distribution) or kept cool and stored until serving. By means of a serving system, the food is then removed from the GN containers and placed on plates and distributed or served.





Technical description:

Carcass in stainless steel. The upper worktop has two separately heated heating zones for flush placement of 4 GN containers in the format GN 1/1, 55 mm deep. There are two sturdy pushing handles on the left and right of the worktop to fix the GN containers on the side. The two heat spots in the light / heat bridge can be switched separately.

The germ guard glass is adjustable, optionally for operation or self-service. On the

guest side there is a fold-down tray slide in stainless steel tubing attached to the carcass. The individual functions refrigeration / keeping warm / regeneration / storage are mounted inside the carcass. Fully automatic programs. Example from the standard menu: Start - refrigerate - regenerate process runs automatically until the set serving time. During serving, the worktop heating and heat spots are also switched on. If necessary, the process can also be controlled manually. For information about

the available versions, please see the description. The installation compartment is located in the carcass or the centre of the light/heat bridge. In some variants, a lockable drawer is fitted above. The function compartments on the left and right of the installation compartment are fitted with a transfer frame. This is designed for holding 8 GN containers of the format GN 1/1, 55 mm deep (content 5.6 litres each) and is completely made of stainless steel. An optional transport trolley for a maximum of 2 transfer frames is available as an accessory. An all-round bumper prevents damage to the side walls. The Regio stations are delivered with rustproof casters in accordance with DIN 18867 – Part 8 as standard. The wheel diameter is 160 mm. 5 casters: 4 swivel casters, 2 with brakes and 1 fixed caster in the centre (optional and for types 10 -13 wheel arrangement HL)

Automatic process

Electronic control system with 7day programming. Three automatic program processes can be allocated to each day.

Well heated:

Adjustable germ guard for operation or self-service, heat bridge with 2 quartz spots behind.

Transport trolley

for max. 2 transfer frames.

Transport trolley

with transfer frames is docked for transferral of food.









Regio Station with control system in the shelf







Regio Station with control system in the installation compartment





Fresh food



R-ST Type 1 Keeping warm + plate warming + storage + drawer + regeneration



R-ST Type 2
Keeping warm + storage
surface + drawer +
regeneration



R-ST Type 3 Keeping warm + refrigeration + drawer + regeneration



Chilled food

R-ST Type 8

Keeping warm + plate

warming + storage + drawer +

refrigeration regeneration

R-ST Type 9

Keeping warm + storage

surface + drawer +

refrigeration / regeneration



R-ST Type 5
Keeping warm + refrigeration
+ drawer +
refrigeration / regeneration



R-ST Type 7 Keeping warm + 2 x regeneration



R-ST Type 6 Keeping warm + 2 x refrigeration / regeneration



R-ST Type 11 Keeping warm + regeneration



R-ST Type 12
Keeping warm +
refrigeration / regeneration



R-ST Type 13 Refrigeration / regeneration + refrigeration



R-ST Type 1

Version:

Heat bridge above with operating panel, storage compartment for plates etc. below left, above heated compartment for plates, in the centre above drawer e.g. for cutlery, large regeneration compartment on right.

R-ST Type 8

Version:

Like R-ST Type 1, however large refrigeration / regeneration compartment on right.



R-ST Type 1

Length	1412 mm
Width, when tray slide	
folded in	734 mm
Width, when tray slide	
folded out	944 mm
Height of upper edge of worktop	986 mm
Height of upper edge of heat bridge	e 1386 mm

Plate-warming compartment

Height 285 mm for 3 x GN 1/1, 55 mm deep, max. temperature 70 $^{\circ}$ C (inserted lateral guide elements with 4 pairs of U-shaped support rails)

Neutral compartment

Height 285 mm for $3 \times GN 1/1$, 55 mm deep, (inserted lateral guide elements with 4 pairs of U-shaped support rails)

Regeneration compartment

for max. 8 x GN 1/1, 55 mm deep Regeneration range up to +170 °C

230 V version

Order no.	88 27 01 01
Designation	R-ST Type 1 - 230 V
compartment	3.04 kW
Heating output - re	generation
	1 N AC 230 V 50 Hz
Connected load	3.2 kW

400 V version

Order no.	88 27 01 03
Designation	R-ST Type 1 - 400 V
compartment	6.6 kW
Heating output - reg	generation
	3 N AC 400 V 50 Hz
Connected load	6.6 kW



R-ST Type 8

Length	1412 mm
Width, when tray slide	
folded in	734 mm
Width, when tray slide	
folded out	944 mm
Height of upper edge of worktop	986 mm
Height of upper edge of heat bridge	1386 mm

Plate-warming compartment

Height 285 mm for 3 x GN 1/1, 55 mm deep, max. temperature 70 °C (inserted lateral guide elements with 4 pairs of U-shaped support rails)

Neutral compartment

Height 285 mm for 3 x GN 1/1, 55 mm deep, (inserted lateral guide elements with 4 pairs of U-shaped support rails)

Refrigeration/Regeneration compartment

for max. 8 x GN 1/1, 55 mm deep, cooling range from + 2 up to + 14 $^{\circ}$ C, set to + 4 $^{\circ}$ C in the factory, regeneration range up to +170 $^{\circ}$ C

230 V version

Order no.	88 27 01 02
Designation	R-ST Type 8 - 230 V
compartment	3.04 kW
Heating output - reg	generation
	1 N AC 230 V 50 Hz
Connected load	3.4 kW

400 V version

Order no.	88 27 01 04
Designation	R-ST Type 8 - 400 V
compartment	6.6 kW
Heating output - reg	generation
	3 N AC 400 V 50 Hz
Connected load	7.3 kW

Special fittings and accessories



R-ST Type 2

Version:

Heat bridge above with operating panel.

Storage surface for Thermoport® 1000 K on left, above centre drawer z. B. for cutlery, large regeneration compartment on right

R-ST Type 9

Version:

like R-ST Type 2, however large refrigeration / regeneration compartment on right



R-ST Type 2

Length	1412 mm
Width, when tray slide	
folded in	734 mm
Width, when tray slide	
folded out	944 mm
Height of upper edge of worktop	986 mm
Height of upper edge of heat bridge	e 1386 mm

Regeneration compartment

for max. 8 x GN 1/1, 55 mm deep Regeneration range up to +170 °C

230 V version

Connected load	3.2 k	W
	1 N AC 230 V 50 F	Ηz

Heating output

regeneration compartment 3.04 kW

Designation	R-ST Type 2 – 230 V	
Order no.	88 27 02 01	

400 V version

Connected load	6.6 kW
	3 N AC 400 V 50 Hz

Heating output

Regeneration compartment 6.6 kW

r regerieration com	30
Designation	R-ST Type 2 - 400 V
Order no.	88 27 02 03



R-ST Type 9

Length	1412 mm
Width, when tray slide	
folded in	734 mm
Width, when tray slide	
folded out	944 mm
Height of upper edge of worktop	986 mm
Height of upper edge of heat bridge	e 1386 mm
for max. 8 x GN 1/1, 55 mm deep	
Regeneration range up to +170 °C	

Refrigeration / Regeneration compartment

for max. 8 x GN 1/1, 55 mm deep, cooling range from + 2 up to + 14 $^{\circ}$ C, set to + 4 $^{\circ}$ C in factory, regeneration range up to +170 $^{\circ}$ C

230 V version

3.2 kW
1 N AC 230 V 50 Hz

Heating output

Danismotion

Regeneration compartment 3.04 kW

Designation	R-S1 Type 9 - 230 V
Order no.	88 27 02 02

400 V version

400 V VEISIOII	
Connected load	7.3 kW
	3 N AC 400 V 50 Hz
Heating output	
regeneration compartme	nt 6.6 kW

Designation R-ST Type 9 - 400 V Order no. 88 27 02 04

Special fittings and accessories



R-ST Type 3

Version:

Heat bridge above with operating panel. Large refrigeration compartment on the left, in the centre above drawer e.g. for cutlery, large regeneration compartment on right.

R-ST Type 5

Version:

Like R-ST Type 3, however large refrigeration / regeneration compartment on right



R-ST Type 3

Length	1412 mm
Width, when tray slide	
folded in	734 mm
Width, when tray slide	
folded out	944 mm
Height of upper edge of worktop	986 mm
Height of upper edge of heat bridge	e 1386 mm
5	

Refrigeration compartment

for max. $8 \times GN 1/1$, 55 mm deep, cooling range from + 2 up to + 14 °C, set to + 4°C in factory

Regeneration compartment

for max. 8 x GN 1/1, 55 mm deep Regeneration range up to +170 °C

230 V version

Order no.	88 27 03 01
Designation	R-ST Type 3 – 230 V
compartment	3.04 kW
Heating output - reg	generation
	1 N AC 230 V 50 Hz
Connected load	3.3 kW

400 V version

Order no.

Connected load 3 N A Heating output - regeneration compartment	vpe 3 - 400 V
3 N A	6.6 kW
Connected load	C 400 V 50 Hz
0	6.7 kW

88 27 03 02



R-ST Type 5

Length	1412 mm
Width, when tray slide	
folded in	734 mm
Width, when tray slide	
folded out	944 mm
Height of upper edge of worktop	986 mm
Height of upper edge of heat bridg	e 1386 mm

Refrigeration compartment

for max. $8 \times GN 1/1$, 55 mm deep, cooling range from + 2 up to + 14 °C, set to + 4°C in factory

Refrigeration/Regeneration compartment

for max. 8 x GN 1/1, 55 mm deep, cooling range from + 2 up to + 14 $^{\circ}$ C, set to + 4 $^{\circ}$ C in factory, regeneration range up to +170 $^{\circ}$ C

230 V version

Order no.	88 27 05 01
Designation	R-ST Type 5 - 230 V
compartment	3.04 kW
Heating output - reg	generation
	1 N AC 230 V 50 Hz
Connected load	3.4 kW

400 V version

Order no.	88 27 05 02
Designation	R-ST Type 5 - 400 V
compartment	6.6 kW
Heating output - reg	generation
	3 N AC 400 V 50 Hz
Connected load	6.8 kW

Special fittings and accessories



R-ST Type 7

Version:

Heat bridge above. Large regeneration compartment on left, the operating panels above in the centre, large regeneration compartment on the right

R-ST Type 6

Version:

like R-ST Type 7, however large refrigeration / regeneration compartment on left und right



R-ST Type 7

Length	1412 mm
Width, when tray slide	
folded in	734 mm
Width, when tray slide	
folded out	944 mm
Height of upper edge of worktop	986 mm
Height of upper edge of heat bridge	e 1386 mm

2 Regeneration compartments

for max. 8 x GN 1/1, 55 mm deep Regeneration range up to +170 °C

400 V version

Connected load	6.4 kW
	3 N AC 400 V 50 Hz
Heating output per re	generation compartment

3.04 kW

Designation R-ST Type 7 - 400 V

Order no. 88 27 04 02



R-ST Type 6

Length	1412	mm
Width, when tray slide		
folded in	734	mm
Width, when tray slide		
folded out	944	mm
Height of upper edge of worktop	986	mm
Height of upper edge of heat bridge	1386	mm

2 Refrigeration / Regeneration

compartments

for max. 8 x GN 1/1, 55 mm deep each cooling range from + 2 up to + 14 $^{\circ}$ C, set to + 4 $^{\circ}$ C in factory, regeneration range up to +170 $^{\circ}$ C

400 V version

Designation	P-ST Type 6 - 400 V
	3.04 kW
Heating output per	regeneration compartment
	3 N AC 400 V 50 Hz
Connected load	6.5 kW

 Designation
 R-ST Type 6 – 400 V

 Order no.
 88 27 04 03

Special fittings and accessories



R-ST Type 11

Version:

Heat bridge above. Operating panels on the left, large regeneration compartment on the right

R-ST Type 12

Version:

like R-ST Type 11, however large refrigeration / regeneration compartment on the right



R-ST Type 11

Length	985 mm
Width, when tray slide	
folded in	734 mm
Width, when tray slide	
folded out	944 mm
Height of upper edge of worktop	986 mm
Height of upper edge of heat bridge	9 1386 mm
D	

Regeneration compartment

for max. 8 x GN 1/1, 55 mm deep Regeneration range up to +170 °C

230 V version

Order no.	88 27 06 01
Designation	R-ST Type 11 - 230 V
compartment	3.04 kW
Heating output reg	generation
	1 N AC 230 V 50 Hz
Connected load	3.2 kW

400 V version

Order no	88 27 06 02
Designation	R-ST Type 11 - 400 V
compartment	6.60 kW
Heating output reg	generation
	3 N AC 400 V 50 Hz
Connected load	6.6 kW



R-ST Type 12

Length	985	mm
Width, when tray slide		
folded in	734	mm
Width, when tray slide		
folded out	944	mm
Height of upper edge of worktop	986	mm
Height of upper edge of heat bridge	1386	mm

Refrigeration/regeneration compartments

for max. 8 x GN 1/1, 55 mm deep, cooling range from + 2 up to + 14 $^{\circ}$ C, set to + 4 $^{\circ}$ C in factory, regeneration range up to +170 $^{\circ}$ C

230 V version

Order no.	88 27 06 03
Designation	R-ST Type 12 - 230 V
compartment	3,04 kW
Heating output rege	eneration
	1 N AC 230 V 50 Hz
Connected load	3.1 KW

400 V version

Order no.	88 27 06 04
Designation	R-ST Type 12 - 400 V
compartment	6.60 kW
Heating output reg	jeneration
	3 N AC 400 V 50 Hz
Connected load	6.8 kW

Special fittings and accessories



R-ST Type 13

Version:

Operating panel on left, refrigeration/ regeneration compartment above right and refrigeration compartment below. Wheel diameter 125 mm.

R-ST Type 13

Length	982 mm
Width	734 mm
Height of upper edge of worktop	1047 mm
Height of upper edge of	
pushing handles	1114 mm

Refrigeration / Regeneration

compartment

for max. 3 x GN 1/1, 55 mm deep, cooling range from + 2 up to + 14 $^{\circ}$ C, set to + 4°C in factory, regeneration range up to +170 °C

Refrigeration compartment

for max. 3 x GN 1/1, 55 mm deep, cooling range from + 2 up to + 14 °C, set to + 4°C in factory

Order no.	88 27 06 05
Designation	R-ST Type 13 - 230 V
compartment	3.04 kW
Heating output - re	egeneration
	1 N AC 230 V 50 Hz
Connected load	3.4 kW
230 V version	

Heated worktop

optional extra on request

Tray slide

optional extra on request

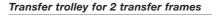
Light/heat bridge

optional extra on request

Special fittings and accessories

Accessories and special fittings





L x D x H: 905 x 700 x 990 mm **Order no.** 88 27 11 02



Hood for transfer trolley

Order no. 88 27 11 03



Extra	transfer	trame

For 8 x GN 1/1, 55 mm: **Order no.**88 27 11 01

For 7 x GN 1/1, 65 mm:

Order no. 88 27 11 04



Thermo	nort®	1000	K
IIIEIIIIO	υυιι	1000	\mathbf{r}

Order no.	orange	85 02 04 01
Order no.	black	85 02 04 12



Gastronorm container GN 11055

Order no.without handle84010159Order no.with handle84010259

on request

Panelling on guest side

Order no. on request

Panelling on face side

left and right:

Order no. on request

1-sided gallery

on long side (guest side) made of round stainless steel tubing, ø 10 mm, 20 mm high

Order no. on request

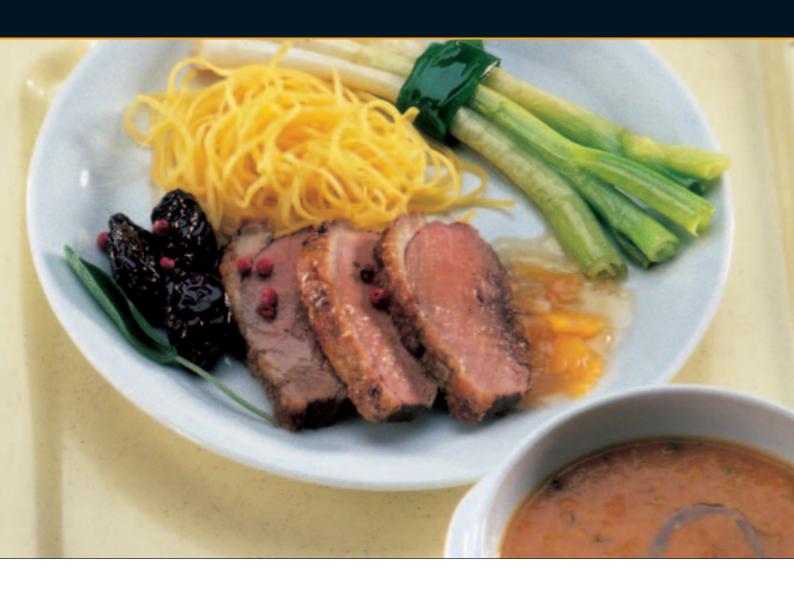
2-sided gallery

on long side (guest side and operating side) made of round stainless steel tubing, ø 10 mm, 20 mm high

Order no. on request



For other Gastronorm containers and grilles, please see the "Gastronorm container" brochure





Central kitchen

If food distribution is organized through a central kitchen, the right choice of tray system is imperative. The Rieber range offers a number of alternatives: Combitrays and Thermotrays for passive hot storage or refrigeration of meals, tray systems for induction or hot air for active hot storage or cold storage of food. We recommend taking advice from the Rieber experts. They will be pleased to provide more details and help you find the ideal solution for your needs.



The tray trolley for Combitrays and Thermotrays

The proven tray trolley is ideally suited for food distribution using the tray systems Rieber Combitray and Thermotray. Passive hot storage and refrigeration, cold and hot meals can be transported on one and the same tray.

Technical description: Closed trolley made of stainless steel with double-walled carcass and doors, deep-drawn support rails in the cabinet (e.g. 2 x 8, 2 x 16 etc.) and anti-tilt safeguards, rail distance 115 mm, drainage opening in the floor, two vertical

pushing handles on each side, whose function is still guaranteed with the door open at an angle of 270° (stop position). Rust-proof caster set in accordance with DIN 18867, part 8, wheel diameter 200 mm, 2 fixed casters, two lockable swivel casters.

Version TWF-C-D: Sealed finish / tightly-welded hygiene finish.
Suitable for high-pressure cleaning, free-standing central wall.

Version TWF-AK: with active hygie recirculating air cooling, with a temperature range +2° to +12°C,

carcass/doors insulated, doors with all-round seal, 230 V spiral cable. Optionally: All-round bumper and gallery.
Version TWF-H: Tightly-welded hygiene finish, suitable for use with dishwashers.

Self-closing door lock

270° opening angle with stop mechanism

Everything well in hand

with four safety pushing handles

All-round protection

Integrated bumper made of plastic with the TWF-H. Otherwise optional.

Clever option

Support surface for drinks containers















Version/Type	Dimensions	Connected load	Tray arrangement	Order no.
Version with leaf doors				
TWF-C 2 x 8	1047 x 760 x 1357 mm		II	88 44 02 01
TWF-C 2 x 10	1047 x 760 x 1587 mm		II	88 44 03 01
TWF-C 2 x 12	1047 x 760 x 1817 mm		II	88 44 04 01
TWF-C 3 x 8	1466 x 760 x 1357 mm		III (3 doors)	88 44 05 01
TWF-C 3 x 10	1466 x 760 x 1587 mm		III (3 doors)	88 44 06 01
TWF-C 3 x 12	1466 x 760 x 1817 mm		III (3 doors)	88 44 07 01
TWF-C 1 x 16	818 x 940 x 1357 mm		=	88 44 08 01
TWF-C 1 x 20	818 x 940 x 1587 mm		=	88 44 09 01
TWF-C 1 x 24	818 x 940 x 1817 mm		=	88 44 10 01
TWF-C 2 x 16	1397 x 940 x 1357 mm		==	88 44 11 01
TWF-C 2 x 20	1397 x 940 x 1587 mm		==	88 44 12 01
TWF-C 2 x 24	1397 x 940 x 1817 mm		==	88 44 13 01
Sealed version				
TWF-C-D 2 x 8	1047 x 760 x 1357 mm		II	88 44 02 02
TWF-C-D 2 x 10	1047 x 760 x 1587 mm		II	88 44 03 02
TWF-C-D 2 x 12	1047 x 760 x 1817 mm		II	88 44 04 02
TWF-C-D 3 x 8	1466 x 760 x 1357 mm		III (3 doors)	88 44 05 02
TWF-C-D 3 x 10	1466 x 760 x 1587 mm		III (3 doors)	88 44 06 02
TWF-C-D 3 x 12	1466 x 760 x 1817 mm		III (3 doors)	88 44 07 02
TWF-C-D 1 x 16	818 x 940 x 1357 mm		=	88 44 08 02
TWF-C-D 1 x 20	818 x 940 x 1587 mm		=	88 44 09 02
TWF-C-D 1 x 24	818 x 940 x 1817 mm		=	88 44 10 02
TWF-C-D 2 x 16	1397 x 940 x 1357 mm		==	88 44 11 02
TWF-C-D 2 x 20	1397 x 940 x 1587 mm		==	88 44 12 02
TWF-C-D 2 x 24	1397 x 940 x 1817 mm		==	88 44 13 02
Version with leaf doors, with activ	ve recirculating air refrigera	tion		
TWF 2 x 8 AK	1177 x 810 x 1469 mm	230 V, 0.7 kW	II	88 45 02 01
TWF 2 x 10 AK	1177 x 810 x 1669 mm	230 V, 0.7 kW	II	88 45 03 01
TWF 3 x 8 AK	1569 x 810 x 1469 mm	230 V, 0.9 kW	III (3 doors)	88 45 05 01
TWF 3 x 10 AK	1569 x 810 x 1669 mm	230 V, 0.9 kW	III (3 doors)	88 45 06 01
Version with leaf doors, tightly-we	elded hygiene version, also	for use in AWT systems	s (always 2 doors)	
TWF-H 2 x 8	1032 x 780 x 1389 mm		II	88 18 06 01
TWF-H 2 x 10	1032 x 780 x 1619 mm		II	88 18 02 01
TWF-H 3 x 8	1430 x 780 x 1389 mm		III (2 doors)	88 18 04 01
TWF-H 3 x 10	1430 x 780 x 1619 mm		III (2 doors)	88 18 03 01
TWF-H 2 x 20	1352 x 970 x 1619 mm		==	88 18 01 01

Cooling el	ement	
Order no.	stainless steel GN 1/1	85 01 20 02
Order no.	plastic GN 1/1	85 02 20 38

88 22 02 01

88 22 02 02

Order no.

Order no. (for A6 cards)

Order no. (for computer cards)

Support areas for drink cont	ainers
stainless steel, drip tray with pe	rforated inlay
floor Euro support surface, long	jitudinal II
for 2 Thermi 7 L, tray inserted le	ngthways
Order no. 88 22 01	
Euro support surface transverse	e -
for 3 Thermi 7 L. tray inserted co	rosswavs

88 22 01 20

Order no.	11	88 22 06 08
Order no.	Ш	88 22 06 09
Order no.		88 22 06 10
Order no.		88 22 06 11



Combitray and Thermotray: Good on the outside – good on the inside

With Rieber insulated crockery, your patients will receive their meals in the best possible condition. The Combitray tray system comprises four different product models: The plastic set, the stainless steel set and the Combiset with integrated aluminium core or ultra hot storage element. Combitray comprises a combination of insulated and non-insulated crockery articles. The Thermotray system comprises an insulated tray base and lid, inside which the crockery containing the food is placed.



Combitray plastic set

Base and lid in plastic, double-walled with an internal filling of insulating foam. Hot storage only over short transportation distances. Without hot storage element, a cooling pellet can be inserted for cold dishes. Benefits: low weight, low noise level, microwaveable (no preheating of plastic sets required), choice of colours. Hot storage at +65°C for up to 45 minutes.

Combitray stainless steel set

Base and lid in stainless steel, base as a double-walled hot storage bowl with hot storage element, lid single-walled with lifting hole, hot storage at +65°C up to 45 minutes. Benefits: Less space requirement than plastic version, improved food quality due to vapour hole, no condensation, good durability, good washing results.

Combitray Combi set

Lid in plastic, double-walled with an internal filling of insulating foam. Base in stainless steel in a doublewalled hot storage version with hot storage element, hot storage at +65°C up to 45 minutes.

Combi-Set ultra

Same as the Combi set but with base in stainless steel with latent hot storage element. Hot storage at +65°C up to 65 minutes.

Benefits: Reliable hot storage due to hot storage element, particularly in the ultra version.

Thermotray 1 and 2

Tray base and lid in plastic, double-walled with an internal filing of insulating foam. Cold and hot meals under the same lid but with separate insulation. Crockery items are centred. Benefits: No closed transport trolleys required, trays ideally stackable, choice of colours. Hot storage at +65°C up to 45 minutes.









Loading examples



Combitray -Tray with plastic set



Combitray -Tray with plastic set for stew



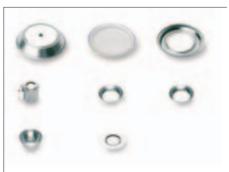




Combitray - stainless steel tray



Combitray - Combiset tray



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Ultra dispenser for Combiset "Ultra"

Specially designed for heating latent hot storage bases for the Combiset. To ensure an

even + 65°C heat distribution, the latent hot storage elements are heated to +130°C. For more information, just order our detailed data sheet.





Hot/cold storage bowl, stainless steel, SJ-255

double-walled, insulated, aluminium core, for plate ø 255 mm, stew bowl ø 190 mm ø 255 mm
Height 30 mm
Weight 760 g

Order no. matt 89 08 01 30



Hot storage bowl, stainless steel, "Ultra" SJ-255

double-walled, good storage properties, for plate ø 255 mm, stew bowl ø 190 mm

Order no. matt	89 08 01 41
Weight	830 g
Height	34 mm
Ø	255 mm



Hot/cold storage bowl, PP/C IS-UTEL

double-walled, CFC-free insulation, for plate Ø 255 mm, stew bowl Ø 190 mm

Order no.	liaht arev	89 08 02 33
Order no.	lilac	89 08 02 13
Weight		180 g
Height		32 mm

255 mm



Plastic base
PP for cooling pellet insert

double-walled, CFC-free insulation, for plate ø 255 mm

Height		32 mm
Weight		180 g
Order no.	lilac	89 08 02 66
Order no.	light grey	89 08 02 82

255 mm



Cloche, stainless steel for SJ-255

single-walled, with lifting hole
without/with groove for stew bowl
Ø 265 mm
Height 49 mm
Weight 410 g
Version with groove:

Order no. matt 89 08 01 31
Version without groove:

Order no. matt 89 08 01 32



Cloche PP/C

Height

double-walled, CFC-free, foam insulated, with handle Ø 258 mm

Order no. light grev	89 08 02 32
Order no. lilac	89 08 02 12
Weight	230 g
- 3	

70 mm



Stainless steel 3-division insert plate for hot storage bowl SC-2, deep

Order no.	89 08 01 23
Weight	500 g
Height	23 mm
Ø	267 mm

For matching hot storage bowl (SC-2 deep):

 Order no.
 89 08 01 16

 For matching cloche SC-2:

 Order no.
 89 08 01 13



Cooling pellet, PP, blue

For matching plastic base:	
Order no.	89 08 02 69
Weight	206 g
Height	10 mm
Ø	185 mm

 Order no.
 lilac
 89 08 02 66

 Order no.
 light grey
 89 08 02 82



Cloche, PP/C 7,75"

single-walled, for plate Ø 190 mm
Ø 207 mm
Height 79 mm
Weight 120 g

Order no. lilac 89 08 02 02

Order no. light grey 89 08 02 36



Insulating base, PP/C, "IS-U-Bo"

for soup bowls ø 130 mm, double-walled, CFC-free foam insulated

insulated		
Ø		162 mm
Height		56 mm
Weight		80 g
Order no.	lilac	89 08 02 11
Order no.	light grey	89 08 02 31



Insulating cover, PP/C, "IS-O-Bo"

for soup bowls ø 130 mm, double-walled, CFC-free foam insulated

Order no.	light grey	89 08 02 30
Order no.	lilac	89 08 02 10
Weight		75 g
Height		37 mm
Ø		164 mm



Insulating cover, PP/C, "IS-O-Bo"

for spill-safe soup bowls double-walled, CFC-free foam insulated
Ø 168 mm
Height 42 mm
Weight 80 g
Order no. lilac 89 08 02 20
Order no. light grey 89 08 02 21



Insulating base, PP/C, "IS-U-Ei"

for stew bowl ø 190 mm, double-walled, CFC-free foam insulated

Ø 221 mm

Height 51 mm

Weight 140 g

Order no. lilac 89 08 02 17

Order no. light grey 89 08 02 35



Insulating cover, PP/C, "IS-O-Ei"

for stew bowl ø 190 mm, double-walled, CFC-free foam insulated ø 229 mm
Height 36 mm
Weight 155 g

Order no. lilac 89 08 02 16

Order no. light grey 89 08 02 34



Bowl lid, for soup bowls made of porcelain

Order no. light grey	89 08 02 50
Weight	65 g
Height	9 mm
Ø	141 mm
single-walled	



Bowl lid, for stew bowls made of porcelain

Order no	light grev	89 08 02 51
Weight		165 g
Height		10 mm
Ø		199 mm
single-walle	ed	



Bowl lid, PP

Spill-safe	
Ø	184 mm
Order no.	89 08 02 63
Ø	131 mm
Order no.	89 08 02 62
Ø	125,5 mm
Order no.	89 08 02 61



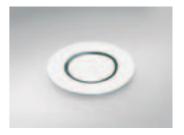
Bowl lid, for soup bowls made of porcelain

Order no. light grey	89 08 02 39
Order no. lilac	89 08 02 19
Weight	80 g
Height	10 mm
Ø	144 mm
single-walled, for The	rmotray



Soup bowl, stainless steel

Order no. polished	89 08 03 08
Weight	300 g
Height	61 mm
Ø	132/163 mm
double-walled, conte	ent 30 cl



Lid for soup bowl, stainless steel

Steel	
double-walled	
Ø	137 mm
Height	10 mm
Weight	180 g
Order no. polished	89 08 03 09



Salad dish stainless steel

Order no.	89 08 01 05
Weight	170 g
Height	27 mm
Ø	133 mm
single-walled, wi	thout handle



Dessert dish stainless steel

Order no.	89 08 01 06
Weight	185 g
Height	27 mm
Ø	132/153 mm
single-walled, wi	th handle



Portion pot, stainless steel, cylindrical

Order no.	without do	t 89 08 01 47
Order no.	with dot	89 08 01 48
Weight		360 g
Content		30 cl
Pot and hir	nged lid do	uble-walled



Portion pot, stainless steel, "Hotel"

	01 46
Content 3	01 45
	00 g
Fot and hinged lid double-wai	30 cl
Dot and hinged lid double well	lled



Card holder

L x W x H 60 x 32 x 32 mm

Weight 40 g:

Order no. stainless steel

 $89\,06\,06\,02$

L x W x H 60 x 52 x 48 mm

Weight 20 g:

Order no. Plexi 89 06 17 01



Clip-on card holder

Order no.

white, plastic $L \times W \times H$ 50 x 20 x 36 mm

89 06 18 01

Weight 3 g:



Card holder for Thermotray

white, plastic

L x W x H 60 x 12 x 27 mm

Weight 10 g:

Order no. 89 08 02 14



Lid tongs

Order no. 89 06 05 01



Cotton gloves, 5 finger

 Order no.
 normal
 89 06 12 01

 Order no.
 Ultra
 31 35 22 01



Patient cards, packs of 100

 Tatient cards, packs of 100

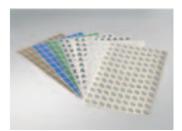
 Order no.
 yellow A1
 89 06 14 02

 Order no.
 yellow B1
 89 06 14 03

 Order no.
 white diet
 89 06 14 01

(not illustrated)
Plastic sleeves for patient cards, packs of 100

Order no. 89 06 15 01



Colour symbol stickers

Sheets of 100 Order no. yellow 89 06 11 01 Order no. green 89 06 11 02 Order no. red 89 06 11 03 Order no. orange 89 06 11 04 89 06 11 05 Order no. brown Order no. violet 89 06 11 06 Order no. blue 89 06 11 08 Order no. black 89 06 11 09 Order no. grey 89 06 11 10 **Order no.** white X 89 06 11 12 Order no. white A 89 06 11 13 Order no. white B 89 06 11 14 Order no. white C 89 06 11 15 Order no. white 1/2 89 06 11 16 Order no. light blue 89 06 11 21 Order no. light green 89 06 11 22 Order no. white 89 06 11 23



Thermotray, the proven tray system

The Thermotray concept is simply a cut above the rest: separately insulated upper and lower parts of the tray, into which the crockery articles with the food are placed. Both parts are made of durable, physiologically safe polypropylene. The moulding on the outside of the Thermotray allows stacking whilst the moulding on the inside helps to position the crockery articles securely onto the tray and provides reliable thermal separation of all meal components on the tray, both cold and hot. Good insulation values are ensured by the double-walled sandwich design with the seamless CFC-free foam insulation. An optimum of hygiene is guaranteed by the seamlessly welded inner and outer parts and pore-free, smooth plastic surfaces. Completely suitable for dishwasher cleaning up to + 90 °C

Thermotray 1

The upper and lower parts of the tray in plastic, double-walled and foam insulated. Cold and warm food are under one cover but

insulated separately. The crockery parts are centred. Thermotray 1 is suitable for transportation In the rack trolley (e.g. Type RW-180-2BAR-A).

Thermotray 2

The second generation stands out thanks to its diversity. The special moulding in the base means that it can be loaded both with the classic meal plate and soup bowls as well as with a combination of a stew bowl and a starter plate or meal plate with starter plate.





Thermotray 1 compact tray PP/C

double-walled, CFC-free, foam insulated base, lower part with cover $L \times W \times H$ 530 x 370 x 108 mm Weight 960/1190 g Order no. lilac 89 08 02 04 Order no. light grey 89 08 02 29

Thermotray 2

Order no. light grey	85 02 09 03
loaded	approx. 5 kg
Weight, unloaded	3 kg
x 115	
Exterior dimensions L x W x	4 H mm 530 x 370

Thermotray 2 is suitable for transportation. In open Euronorm rack trolleys or in closed tray trolleys (e.g. Type RW-180-2BAR-A, TWF-C, TWF-D or TWF-H).

Card holder

Order no. Thermotray 1 + 2 89 08 02 14



Loading example 1 Thermotray 2



Loading example 2 Thermotray 2



Loading example 3 Thermotray 2

меаі ріате	255, pc	rceiain
Order no.	V 219 3	divisions

Order no.	V 470 polysulphone	89 08 02 91
Matching p	lastic lid:	
Order no.	V 276 flat	89 08 04 33
Order no.	V 295 2 divisions	89 08 04 67
Order no.	V 260 3 divisions	89 08 04 65
Order no.	V 219 3 divisions	89 08 04 66

Sou	n cu	n 0.4	15 I r	orcelain
Juu	$\rho \cup u$	ρυ	ru i p	oi ceiaiii

Order no. V 202	89 08 04 31
Matching lid:	
Order no. PP, spill-safe	89 08 02 61

39 08 04 18
10 00 04 10
39 08 02 60
٤

Cup	with	handle	0.25	l porcelain
-----	------	--------	------	-------------

Order no	89 08 04 70

Stew bowl 1 I porcelain

Order no. V 212	89 08 04 39
Matching lid:	
Order no. PP, spill-safe	89 08 02 63
Starter plate Ø 190 mm	
Starter plate ø 190 mm Order no.	89 08 04 68

Cold bowl 115 x 115 mm porcelain

Order no. V 705	89 08 04 18
Matching lid:	
Order no. PP	89 08 02 60

Cup with handle porcelain 0.25 I

p	p	-
Order no.		89 08 04 70

Meal plate 255, porcelain

V 219 3 divisions	89 08 04 66
V 260 3 divisions	89 08 04 65
V 295 2 divisions	89 08 04 67
V 276 flat	89 08 04 33
plastic lid:	
V 470 polysulphone	89 08 02 91
	V 260 3 divisions V 295 2 divisions V 276 flat blastic lid:

Order no. polysulphone 190 mm 89 08 02 89 Starter plate Ø 190 mm

Order no.		89 08 04 68
Matching p	lastic lid:	
Order no.	polysulphone 190 mm	n 89 08 02 8 9

Cold bowl 115 x 115 mm porcelain

Cold bowl 115 x 115 lillil p	Jorcelaili
Order no. V 705	89 08 04 18
Matching lid:	
Order no. PP	89 08 02 60

Cup with handle 0.25 I porcelain

Order no.	89 08 04 70
Oraer no.	09 00 04 70

Loading example Thermotray 1

Meal plate 255, porcelain

Order no.	3 divisions	89 08 04 27
Order no.	flat	89 08 04 25
or:		
Stew bon	/l 1 l porcelain	
Order no.		89 08 04 39

Salad/dessert dish porcelain

Order no.	89 09 90 29
Up to 3 per tray:	

Soup cup 0.45 I porcelain

Order no.		89 08 04 08
Matching li	d:	
Order no.	lilac	89 08 02 19
Order no.	light grey	89 08 02 39
Order no.	PP, spill-safe	89 08 02 62

Cup with handle 0.25 I

Order no. 8	39 08 04 70
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The Induction tray trolley: Cooling and heating all on one tray

The induction technique is just as ideally suited for regenerating chilled food to over +70°C as for reheating cook-and-serve food. Special trays featuring cold and induction zones and crockery with induction coating ensures selective heating, while the active recirculating air cooling function keeps cold food pleasantly chilled. Reheating takes up to 12 minutes, regeneration up to 35 minutes.





Technical description:

Trolley made of stainless steel in a closed double-walled insulated finish, interior tightly welded, compartments featuring induction coils recessed in carrier panels for Euronorm trays. Depending on requirements, a carrier panel

accommodates 2 or 3 induction coils. Extra active recirculating air cooling, leaf doors with opening angle of 270° with stop position, self-closing door locks. Rust-proof caster set in accordance with DIN 18867, Part 8, wheel

diameter 200 mm or 160 mm, depending on version, 2 fixed casters 2 lockable swivel casters.

Hand-held remote control

Control system programming and data read-out from the data logger via infrared interface. (Optional)

Clearly arranged membrane keypad with digital display

E.g. Display of start time, regeneration/hot storage time, active refrigeration, separate control for set menu and soup etc.

HACCP compliance guaranteed

Measurement of food core temperatures using three temperature sensors. The data is stored in the data logger (Optional).















Version/Type	Connected load	Dimensions	Order no.
Version with generator, with active	recirculating refrigerating function,	refrigeration unit in sub-counter – doors wit	th seals, coil carrier
spacing 95 mm			
TWF-I D 1 x 10 AK	230 V, 2.2 kW	865 x 765 x 1668 mm	88 43 01 08
TWF-I D 2 x 8 AK	230 V, 3.2 kW	1163 x 765 x 1415 mm	88 43 02 08
TWF-I D 2 x 10 AK	230 V, 3.5 kW	1163 x 765 x 1621 mm	88 43 03 08
TWF-I D 3 x 8 AK	400 V, 4.6 kW	1612 x 765 x 1415 mm	88 43 06 08
TWF-I D 3 x 10 AK	400 V, 5.6 kW	1612 x 765 x 1621 mm	88 43 07 08
Version with generator, with activ	ve recirculating refrigerating function	n, refrigeration unit integrated – doors wit	th seals, coil carrier
spacing 95 mm			
TWF-I AK 1 x 10	230 V, 1.8 kW		on request
TWF-I AK 2 x 8	230 V, 3.2 kW	1386 x 810 x 1394 mm	on request
TWF-I AK 2 x 10	230 V, 3.6 kW	1386 x 810 x 1601 mm	on request
TWF-I AK 2 x 12	400 V, 4.5 kW	1386 x 810 x 1805 mm	on request

Accessories

Data logger		Handheld	
Order no.	33 84 02 06	Order no.	33 84 11 13

Accessories and special fittings



Loading example: Induction tray

Lid for soup bowls Lid Ø 125 mm, plastic



Data acquisition		System crockery for	
Data logger		Induction tray trolley	
Order no.	33 84 02 06	(must be coordinated with porcelain	٦)
Core temperature sensor 80 mm			
Order no.	33 06 45 07	Serving tray	
Core temperature sensor 56 mm		Induction with 2 centring units	
Order no.	33 06 45 08	Order no. granite	89 08 02 56
Handheld remote incl. software			
Order no.	33 84 11 13	Clip-on card holder	
		Order no. plastic	89 06 18 01
Accessories for			
induction tray trolley		Upright card holder	
Index card box normal cards		Order no. stainless steel	89 06 06 02
Order no.	88 22 02 03		
Index card box computer cards		Insulating cover for plates	
Order no.	88 22 02 04	Induc-cloche for coil carrier spacing	95 mm:
Coupling		Order no. lilac stainless steel	89 08 02 86
Order no.	88 22 05 02	Order no. light grey stainless steel	89 08 02 87
Towbar		Order no. lilac	89 08 02 99
Order no.	88 22 06 01	Completely made of polypropylene metallic interior coating	with a
Bumpers in colour of choice		Order no. light grey	89 09 03 00
for intended purpose on reque	st	Completely made of polypropylene metallic interior coating	with a

Order no. grey	89 08 02 50
Lid Ø 125.5 mm, PP, spill-safe	
Order no.	89 08 02 61
Lid for stew bowl	
Lid Ø 184 mm, plastic	
Order no. grey	89 08 02 51
Lid Ø 184 mm, PP, spill-safe	
Order no.	89 08 02 63
Porcelain for Induction tray tro	olley
Porcelain for Induction tray tro	olley
	elley 89 08 04 01
Flat plate	
Flat plate Order no. plain white	
Flat plate Order no. plain white Plate, 3 divisions	89 08 04 01
Flat plate Order no. plain white Plate, 3 divisions Order no. plain white	89 08 04 01
Flat plate Order no. plain white Plate, 3 divisions Order no. plain white Soup bowl	89 08 04 01 89 08 04 02



Induction docking station for tray trolley

The new system comprises the docking station and a special tray trolley. The tray trolleys that are loaded with full induction trays are driven into the docking station and automatically locked into position. An electric motor moves the coil carriers which in turn raise and lower the tray. Fully automatic regeneration process in accordance with programming. Simultaneous regeneration of 40 trays is possible. The special features are the low investment costs of double trolley sets compared to completely equipped induction trolleys and also the low weight of the tray trolley. The docking station is also available with active refrigeration.

Passive cooling

The tray trolley with inserted cooling elements left/right.

Docking phase 1

The loaded trolley is pushed in.

Docking phase 2

Exact positioning of the trolley thanks to the guide rails.

Docking phase 3

Automatic locking into position and regeneration.









Technical description Docking station:

Carcass in stainless steel, ground matt. Control system in the left side wall. With insertion niche for tray trolley, with drive-in frame near the corner bumpers. Coil carrier plates with integrated induction coils. Raising of the coil carrier via an electric motor ensures optimum contact with the trays. Only with special EN-

trays for induction. Optionally with right side wall. Optionally with roll-down shutter and completely lockable worktop.

Technical description Tray trolley:

Closed trolley in stainless steel, ground matt, with double-walled carcass and doors. Doors with 270° opening angle, with stop position. 2 vertical pushing

handles respectively on both sides, for an optimum of manoeuvrability even in tight spaces. Tightly-welded interior. Stainless steel wire brackets, tiltsafe, for accommodating special EN-trays.

Version/Type	Connected load	Dimensions	Order no.
Induction docking station			
ADS 2 x 8	230 V, 2.0 kW	depending on version	on request
ADS 2 x 10	230 V, 3.0 kW	depending on version	on request
ADS 2 x 12	230 V, 4.1 kW	depending on version	on request
ADS 4 x 8	400 V, 5.8 kW	depending on version	on request
ADS 4 x 10	400 V, 7.0 kW	depending on version	on request
Induction docking station, with active recircu	lating air refrigeration		
ADS-AK 2 x 8	230 V, 3.3 kW	depending on version	on request
ADS-AK 2 x 10	230 V, 3.6 kW	depending on version	on request
ADS-AK 2 x 12	230 V, 4.8 kW	depending on version	on request
ADS-AK 4 x 8	400 V, 6.5 kW	depending on version	on request
ADS-AK 4 x 10	400 V, 8.0 kW	depending on version	on request
Tray trolley with passive refrigeration for induction docking station			
TWF-ZAS 2 x 8		depending on version	on request
TWF-ZAS 2 x 10		depending on version	on request
TWF-ZAS 2 x 12		depending on version	on request
TWF-ZAS 4 x 8		depending on version	on request
TWF-ZAS 4 x 10		depending on version	on request



Quality off the conveyor belt

Food distribution conveyors and clearing belt conveyors are part and parcel of a professionally organized food distribution system. As hygiene standards compliance and technical reliability are paramount, the demands placed on this type of system are particularly stringent. Food distribution conveyors and clearing conveyors come in two different versions: as belt conveyors or circular belt conveyors. Belt conveyors feature a dirt stripper as standard, circular belt conveyors come with an optional discharge trough for simple cleaning. Sliding tables offer a low-cost alternative for small food distribution solutions.

Guaranteed guidance

The conveyor body is fitted with a tray guide system and a drainage well (option for circular conveyor)

Switchbox

The fuse box is easy to access in a switch cabinet at the end of the conveyor.

Clean and neat

Belt conveyor station with integrated dirt scraper (belt conveyor).

Fully in control

Washable membrane keypad for function control and monitoring.









Belt conveyors

Belt unit, belt conveyor and motor station in modular design. Stainless steel housing, belt suitable for use with foodstuffs and antistatic, 295 mm wide, white. Control unit at the end of the belt, switch cabinet with control/fuse box, main switch. Three phase motor, stepless adjustment from 2.5 - 10.5 m/min. Drawer with dirt scraper. Up to 12 m 1 drive unit, over 12 m, 2 drive units. On uprights, height-adjustable +/- 15 mm. Upright spacing 2 m. Functions: belt on/stop/proportional speed display, emergency STOP switch. Rated voltage 3N AC 400 V 50 Hz.



Food distribution belt conveyor

Dimensions B x H 500 x 900 mm

GSV-3 (Length 3000 mm):	
Order no.	75 01 01 02
GSV-4 (Length 4000 mm):	
Order no.	75 01 02 02
GSV-5 (Length 5000 mm):	
Order no.	75 01 03 02
GSV-6 (Length 6000 mm):	
Order no.	75 01 04 02
GSV-7 (Length 7000 mm):	
Order no.	75 01 05 02
GSV-8 (Length 8000 mm):	
Order no.	75 01 06 02
GSV-9 (Length 9000 mm):	
Order no.	75 01 07 02
GSV-10 (Length 10000 mm):	
Order no.	75 01 08 02
GSV-11 (Length 11000 mm):	
Order no.	75 01 09 02
GSV-12 (Length 12000 mm):	
Order no.	75 01 10 02

Supplementary belt for belt conveyor

 Control and drive via main belt

 ZGSV-2: Dimensions 3000 x 500 x 900 mm:

 Order no.
 75 01 01 01

 ZGSV-3: Dimensions 4000 x 500 x 900 mm:

 Order no.
 75 01 02 01



Clearing belt conveyor

Giodining i	Jen conveyor	
Dimension	sBx H	500 x 900 mm
GA-3 (Len	gth 3000 mm):	
Order no.	left	75 04 02 02
Order no.	right	75 04 02 03
GA-4 (Len	gth 4000 mm):	
Order no.	left	75 04 03 02
Order no.	right	75 04 03 03
GA-5 (Len	gth 5000 mm):	
Order no.	left	75 04 04 02
Order no.	right	75 04 04 03
GA-6 (Len	gth 6000 mm):	
Order no.	left	75 04 05 02
Order no.	right	75 04 05 03
GA-7 (Len	gth 7000 mm):	
Order no.	left	75 04 06 02
Order no.	right	75 04 06 03
GA-8 (Len	gth 8000 mm):	
Order no.	left	75 04 07 02
Order no.	right	75 04 07 03
GA-9 (Len	gth 9000 mm):	
Order no.	left	75 04 08 02
Order no.	right	75 04 08 03
GA-10 (Le	ngth 10000 mm):	
Order no.	left	75 04 09 02
Order no.	right	75 04 09 03
GA-11 (Le	ngth 11000 mm):	
Order no.	left	75 04 10 02
Order no.	right	75 04 10 03
GA-12 (Le	ngth 12000 mm):	
Order no.	left	75 04 11 02
Order no.	right	75 04 11 03

Deep dispenser

Automatic tray stacking with spring limit switch on tray dispenser (option for clearing conveyor).

No danger of jams

Integrated light barrier which automatically shuts down the belt conveyor. (Optional).

left = contrary to belt travel direction right = contrary to belt travel direction





Circular belt conveyors

Belt unit, circular belt conveyor and motor station in modular design. Stainless steel housing, 2 circular belts run at a distance of 220 mm in V-shaped parallel edged slide grooves in PUR with polyester pull insert, colour green. Control at the end of the belt, switch cabinet with control/fuse box, main switch. Three phase motor, stepless adjustment from 2.5 - 10.5 m/min. Drawer with dirt scraper. Up to 12 m 1 drive unit, over 12 m, 2 drive units. On uprights, heightadjustable +/- 15 mm. Upright spacing 2 m. Functions: belt on/stop/proportional speed display, emergency STOP switch. Rated voltage 3N AC 400 V 50 Hz. From 9 m, an overdrive is integrated to ensure synchronous running of the circular belts. From 12 m, a second drive unit is required.



Circular belt food distribution conveyor

Dimensions W x H	500 x 900 mm

RSV-3 (Length 3000 mm):	
Order no.	75 01 01 03
RSV-4 (Length 4000 mm):	
Order no.	75 01 02 03
RSV-5 (Length 5000 mm):	
Order no.	75 01 03 03
RSV-6 (Length 6000 mm):	
Order no.	75 01 04 03
RSV-7 (Length 7000 mm):	
Order no.	75 01 05 03
RSV-8 (Length 8000 mm):	
Order no.	75 01 06 03
RSV-9 (Length 9000 mm):	
Order no.	75 01 07 03
RSV-10 (Length 10000 mm):	
Order no.	75 01 08 03
RSV-11 (Length 11000 mm):	
Order no.	75 01 09 03
RSV-12 (Length 12000 mm):	
Order no.	75 01 10 03



Circular belt clearing conveyor

Dimensions W x H	500 x 900 mm
BIITIONOLONO VV XIII	000 / 000 111111

RA-3 (Length 3000 mm):	
Order no. left	75 04 02 04
Order no. right	75 04 02 05
RA-4 (Length 4000 mm):	75.04.00.04
Order no. left	75 04 03 04
Order no. right	75 04 03 05
RA-5 (Length 5000 mm):	
Order no. left	75 04 04 04
Order no. right	75 04 04 05
RA-6 (Length 6000 mm):	
Order no. left	75 04 05 04
Order no. right	75 04 05 05
RA-7 (Length 7000 mm):	
Order no. left	75 04 06 04
Order no. right	75 04 06 05
RA-8 (Length 8000 mm):	
Order no. left	75 04 07 04
Order no. right	75 04 07 05
RA-9 (Length 9000 mm):	
Order no. left	75 04 08 04
Order no. right	<i>75 04 08 05</i>
RA-10 (Length 10000 mm):	
Order no. left	75 04 09 04
Order no. right	<i>75 04 09 05</i>
RA-11 (Length 11000 mm):	
Order no. left	75 04 10 04
Order no. right	75 04 10 05
RA-12 (Length 12000 mm):	
Order no. left	75 04 11 04
Order no. right	75 04 11 05

left = contrary to belt travel direction right = contrary to belt travel direction

Special fittings

for belt conveyors food distribution and clearing, for circular belt conveyors, food distribution and clearing, for supplementary belt, for sliding table



Swivel table for conveyors

Order no.

45 10 10 01

Bumper strip per r.m.

Collapsible table for conveyors, sliding table

Order no. 45 10 09 01

Light barrier for conveyors

Order no. 45 20 10 01

Forward and reverse belt travel

Foot pedal

Order no. 33 35 55 02

Sockets for belts, sliding tables

230 V Schuko 230 V CEE 400 V CEE

Fuse boxes

up to 6 sockets
up to 12 sockets

Fi-power cut-off 25 A 30 mA

up to 6 sockets 230 V up to 12 sockets 230 V up to 18 sockets 230 V

2nd circuit up to max. 10 sockets

Main switch

40 amps 100 amps

Plug-in main switch

for mobile version and sliding table

Mobile version with

3 m conveyor
4 m conveyor
5 m conveyor
6 m conveyor (greatest possible length)

Additional on/off switch

Additional emergency stop

Belt washing station

Spring rod with limit switch

Light barrier without stacking
Light barrier with stacking

Additional drive station from 12 m length

Special fittings

for circular belt conveyors only

Overdrive

Order no. 45 08 30 01

Congestion indexing

(only possible with at least 2 drive stations)

Tray guide on both sides

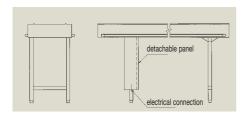
(raised box edge)

Protective trough per r.m.

90 - 120° bends

- only possible with overdrive (surcharge) or
- 2nd drive station (surcharge)

Sliding table



Sliding table

Stainless steel housing, smooth, on uprights, height adjustable +/-15 mm. On the slide surface, 2 raised beads at a distance of 362 mm.

ST-2

Order no.	75 03 02 02
Dimensions	3500 x 500 x 900 mm
ST-3	
Order no.	75 03 01 02
Dimensions	2500 x 500 x 900 mm

Designed for perfect food distribution organization

Mobile units



Round dispensers RR



Exchange dispensers



Open platform dispensers



Platform dispensers, heated



Platform dispensers, closed



Ultra dispensers



Tubular dispenser, square heated and unheated



Hungry for more? Just order our brochure "Mobile units".





Rack trolley RW-180 BA



Rack trolley RW-180-1R



Rack trolley
RW-SV and RW-180-1/1



Delivery carts heated and cooled



Cold distribution trolleys



Stacking trolleys



Stainless steel baskets



Rilsanized steel wire baskets



Plastic baskets

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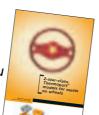
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